



Certificate

The SQS herewith attests that the organisation named below has a management system that meets the requirements of the normative base mentioned.



BIAR SA
Route du Grand-St-Bernard 16
1933 Sembracher
Switzerland

Scope

**Development, Manufacturing and Sale
of Sampling Systems**

Normative base

ISO 3834-2:2021

**Quality requirements for the fusion welding
of metallic materials**
Part 2, 1. Edition 2021

Reg. no. 45909
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Validity 10.03.2023–31.01.2026
Issue 10.03.2023

This certificate is valid in
connection with ISO 9001
reg. no. 34861


A. Grisard, President SQS


F. Müller, CEO SQS





Attestation

The SQS herewith attests that the organisation named below is qualified to carry out welding work in the areas specified below.



BIAR SA
Route du Grand-St-Bernard 16
1933 Sembrancher
Switzerland

Welding processes under EN ISO 4063	Materials group under CR ISO 15608	Other materials	Dimensions mm	Comments
141	8		t= 1.1 – 9 Ø ≥ 10.5	15614
141	8.1		t= 3 – 12.8 Ø ≥ 44.45	15614
141	8.1		t= 1 – 4 Ø ≥ 10	15614
141	43		t= 1.6 – 9.6 Ø ≥ 10.5	15614
141	42		t= 1.6 – 7.8 Ø ≥ 10.2	15614
141	10		t= 1.5 – 7.9 Ø ≥ 10	15614
141	10.1		t= 3 – 7.8 Ø ≥ 30.1	15614
141	10.1		t= 1.38 – 5.54 Ø ≥ 10.6	15614
141	10/8		t= 1.5 – 2.75	15614
			Ø 13.3 – 53.8	
141	8/43		t= 3 – 8 Ø 44 - 178	15614

	Surname	First name	Description/Title
Welding supervisor:	Chappaz	Alain	EWT/IWT
Deputizing:			

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A. Grisard, President SQS


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